

**WHAT IS CLAIMED IS:**

1.A manufacturing method of yarn of furniture fabric,  
comprising:

making single-ply twisted yarn in a right or a left  
direction with a single-ply yarn by means of twisting equipment;

5 and,

making the two-way-twisted compound yarn with two or  
more of said single-ply twisted yarn by means of compound  
twisting equipment, obtaining said the two-way-twisted  
compound yarn for furniture fabric.

10 2.The manufacturing method of yarn of furniture fabric as  
claimed in Claim 1, wherein said single-ply yarn is made of  
acrylic fiber.

3.The manufacturing method of yarn of furniture fabric as  
claimed in Claim 1, wherein said single-ply yarn is made of  
15 polypropylene yarn.

4.The manufacturing method of yarn of furniture fabric as  
claimed in Claim 1, wherein said single-ply yarn is made of  
polyethylene.

5.The manufacturing method of yarn of furniture fabric as  
20 claimed in Claim 1, wherein said single-ply yarn is made of  
polyester.

6.The manufacturing method of yarn of furniture fabric as  
claimed in Claim 1, wherein said single-ply yarn is made of  
polyvinylchloride.

25 7.A furniture fabric woven with warp and fill, wherein

said warp and said fill are made of compound twisted yarn or a compound woven yarn.

8. A furniture fabric woven with warp and fill, wherein said warp and said fill are made of single-ply yarn and  
5 two-way-twisted compound yarn or of a single-ply yarn and a compound woven yarn.

9. A furniture fabric woven with warp and fill, wherein said warp and said fill are both woven with single-ply yarn, two-way-twisted compound yarn and compound woven yarn.

10 10. A furniture fabric woven with warp and fill wherein said warp and said fill are both woven with parallelly merged yarn.